

FRIANYL® A3 GF25 V0XI NC 1101/LA

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Designed for Electrical applications requiring self-extinguishing properties combined with excellent ignition resistance, this grade meets the most stringent safety requirements for insulating materials.

Product information

Resin Identification	PA66-GF25 FR(17)	ISO 1043
Part Marking Code	>PA66-GF25 FR(17)<	ISO 11469

Rheological properties

	dry/cond.		
Melt volume-flow rate	48 / *	cm ³ /10min	ISO 1133
Temperature	270 / *	°C	
Load	5 / *	kg	
Moulding shrinkage range, parallel	0.2 - 0.5	%	ISO 294-4, 2577
Moulding shrinkage range, normal	0.5 - 0.8	%	ISO 294-4, 2577

Typical mechanical properties

	dry/cond.		
Tensile modulus	10000 / -	MPa	ISO 527-1/-2
Tensile stress at break, 5mm/min	150 / -	MPa	ISO 527-1/-2
Tensile strain at break, 5mm/min	2.4 / -	%	ISO 527-1/-2
Charpy impact strength, 23°C	60 / -	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, 23°C	10 / -	kJ/m ²	ISO 179/1eA
Izod notched impact strength, 23°C	11 / -	kJ/m ²	ISO 180/1A
Izod impact strength, 23°C	50 / -	kJ/m ²	ISO 180/1U
Poisson's ratio	0.34 / - ^[C]		
[C]: Calculated			

Thermal properties

	dry/cond.		
Temperature of deflection under load, 1.8 MPa	230 / *	°C	ISO 75-1/-2

Flammability

	dry/cond.		
Burning Behav. at 1.5mm nom. thickn.	V-0 / *	class	IEC 60695-11-10
Burning Behav. at thickness h	V-0 / *	class	IEC 60695-11-10
Thickness tested	0.35 / *	mm	IEC 60695-11-10
UL recognition	yes / *		UL 94
Glow Wire Flammability Index, 0.75mm	960 / -	°C	IEC 60695-2-12
Glow Wire Flammability Index, 3.0mm	960 / -	°C	IEC 60695-2-12
Glow Wire Ignition Temperature, 0.75mm	825 / -	°C	IEC 60695-2-13
Glow Wire Ignition Temperature, 3.0mm	875 / -	°C	IEC 60695-2-13
FMVSS Class	SE		ISO 3795 (FMVSS 302)

Electrical properties

Comparative tracking index, 100 drops	350	IEC 60112
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Physical/Other properties

	dry/cond.		
Humidity absorption, 2mm	1 / *	%	Sim. to ISO 62
Water absorption, 2mm	3.6 / *	%	Sim. to ISO 62
Density	1580 / -	kg/m ³	ISO 1183

Injection

Drying Recommended	yes
Drying Temperature	80 °C
Drying Time, Dehumidified Dryer	2 - 4 h
Processing Moisture Content	≤0.1 %
Melt Temperature Optimum	280 °C
Min. melt temperature	265 °C
Max. melt temperature	290 °C
Screw tangential speed	≤0.2 m/s
Mold Temperature Optimum	80 °C
Min. mould temperature	70 °C
Max. mould temperature	90 °C

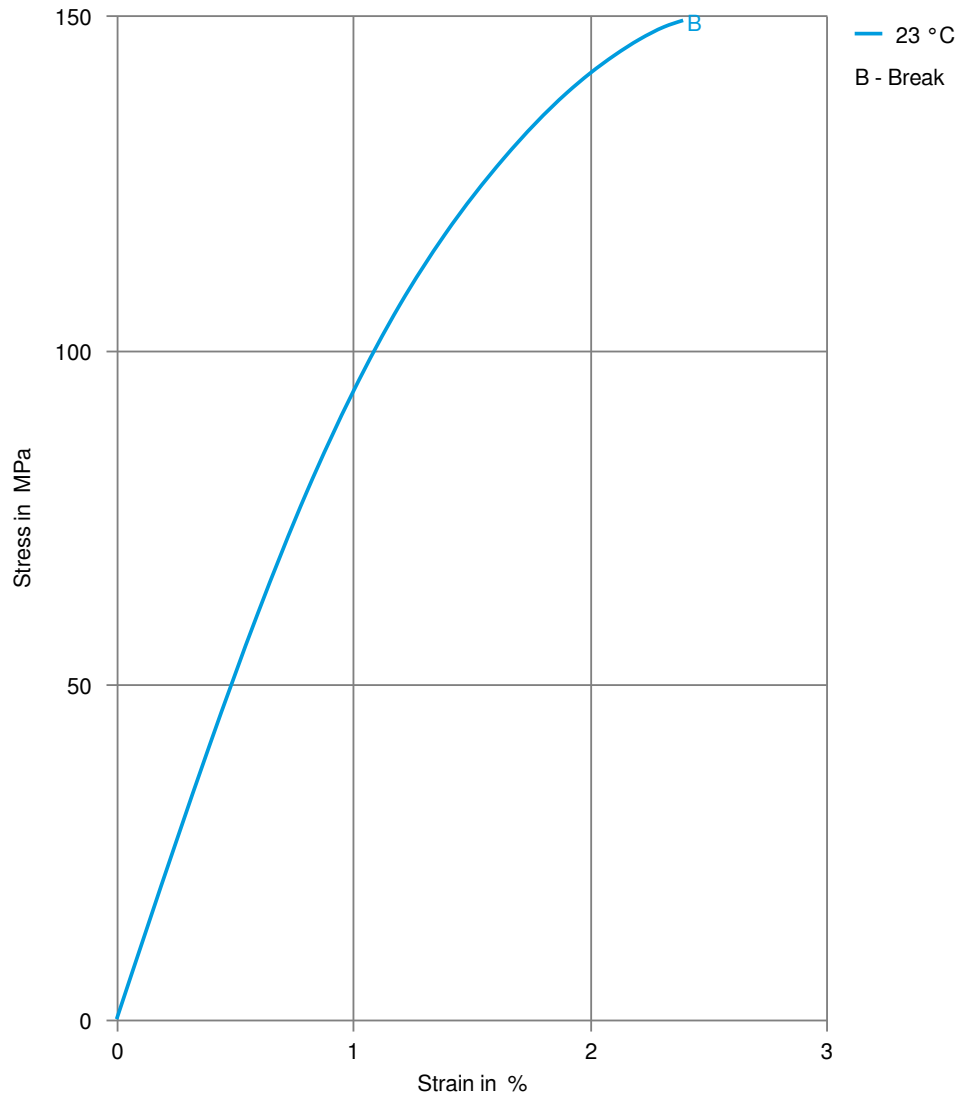
Characteristics

Processing	Injection Moulding
Delivery form	Granules
Additives	Flame retardant
Special characteristics	Flame retardant, Heat stabilised or stable to heat, Laser Markable

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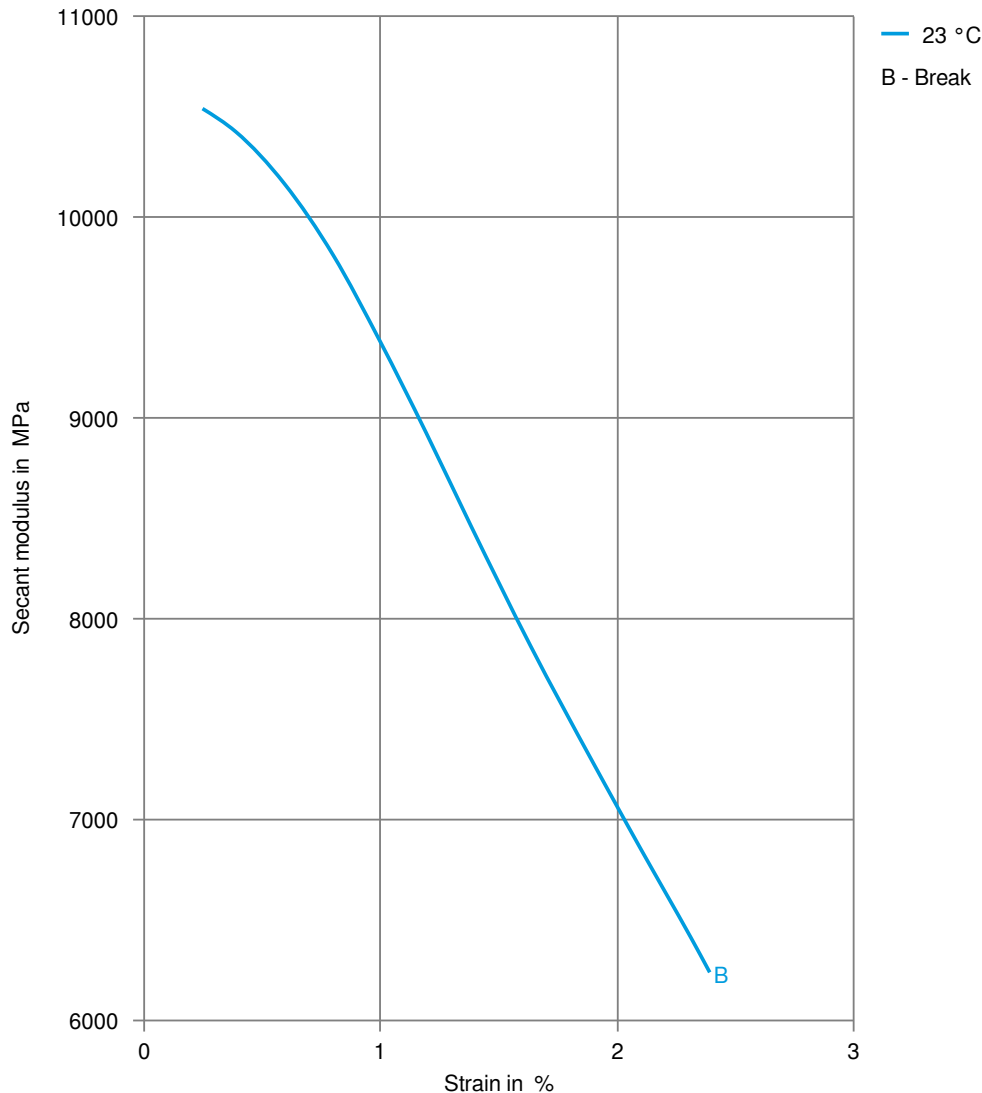
Stress-strain (dry)



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Secant modulus-strain (dry)



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